

THE FAST AND SIMPLE POST PAINT SOLUTION: 1-2-GO!

SANDING AND POLISHING – DUST NIBS

DEFECT REMOVAL



USE: Golden Finish SR disc. Apply water to both disc and surface. Use Mirka finessing damper. Sand 3–5 seconds, wipe and check visually. Repeat operation until defect is removed.

POLISHING



USE: Remove sanding scratches in first polishing step with Polarshine 20 in combination with Golden Finish Pad-1. Remove holograms and to achieve a high gloss finish use Polarshine 5 in combination with Golden Finish Pad-2.

TOOL AND TECHNIQUE: For sanding use Mirka cordless sander AOS-B or AROS-B. Keep tool in an straight angle with light pressure against surface during sanding. For polishing use Mirka polisher ROP2 312NV or AP 300NV. Adjust polisher to medium speed. Use circular movement for both sanding and polishing.

PRODUCTS



SANDING AND POLISHING – LARGE AND SMALL AREAS

DEFECT REMOVAL



USE: Golden Finish Disc-1 to remove defect. Use 5 mm interface pad to reduce cutting force and for contoured areas.

CONDITIONING OF SCRATCHES



USE: Golden Finish Disc-2. Damp sanding. Spray water on both disc and surface. Sand over surface 3–4 times to achieve a uniform scratch pattern.

TOOL AND TECHNIQUE: Use DEROS 650CV to sand large areas and CEROS 325CV for small areas. For gentle sanding use tool at speed 6.000 rpm. Keep tool flat on surface during sanding operation.

PRODUCTS

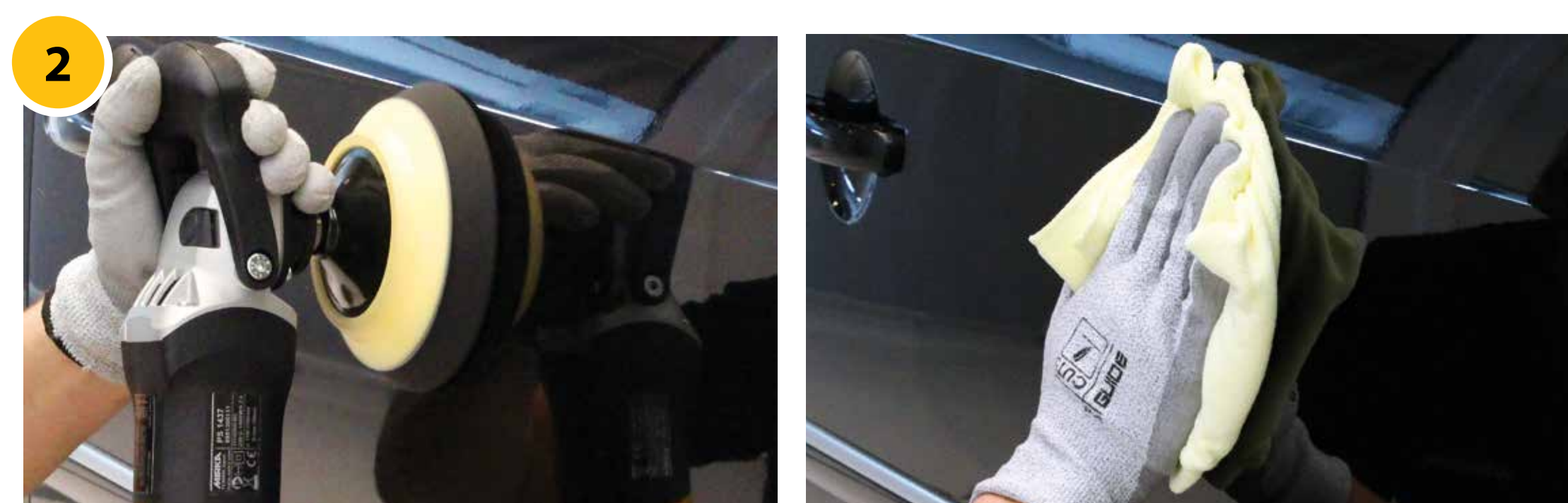


POLISHING / SCRATCH REMOVAL



USE: Polarshine 20 in combination with Golden Finish Pad-1.

POLISHING / HOLOGRAM REMOVAL



USE: Polarshine 5 in combination with Golden Finish Pad-2. Polish until most of compound residue is removed. Keep pad flat against surface. Final wiping with a clean Mirka yellow micro fiber cleaning cloth.

TOOL AND TECHNIQUE: Use Mirka PS1437 rotary polisher. Adjust tool speed at maximum 1.300 rpm. Use small amount of compound which is consumed on a focused area. Add more if needed or if starts to dry out during operation.

PRODUCTS

