

Always clean and inspect between each stage using Mirka Clay Lubricant and Microfibre Cloth.



1

Action: Remove defects in the glass.
Use: Abranet SIC NS discs grits P150 or finer through to P400. Always finish with P400.



2

Action: Check and clean at each grit stage to be sure previous grits scratches have been removed.



3

Action: Further reduce scratches and repair edge. Expand the repair area with finer Abralon discs.
Use: Abralon discs P360 to P1000.



4

Action: During the Abralon stages, the machine must remain flat to help the edge blending process.



5

Action: Check edge definition of repair, making sure edges are beginning to blend. Dampen to reduce clouding.
Use: Abralon P1000 and Mirka lubricant.



6

Action: Polish the repair, making around three passes with the compound. Keep to small areas at a time.
Use: E3 Glass polishing compound with Mirka felt polishing pad.



7

Action: Keep the felt Polishing pad clean to avoid polish build up resulting in a poor finish.



8

Action: Clean and inspect. Re-polish if needed for final result.
Use: Mirka lubricant and microfibre cloth.

DO NOT EXCEED SUGGESTED TEMPERATURE.

