



1

Pre-clean surface to identify damage prior to sanding.



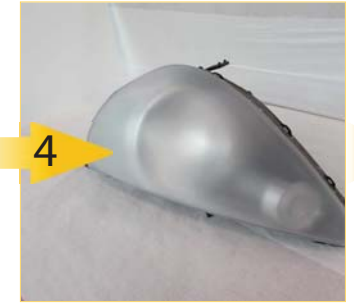
2

Action: Sand out defects as required.
Use: Mirka 77mm Sander with P240 Disc.



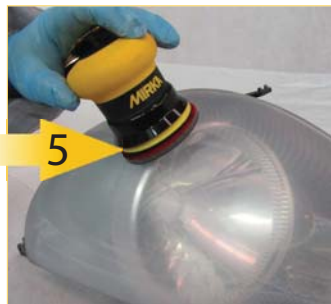
3

Action: Sand the entire headlight.
Use: Mirka 77mm Sander with P320 then P500 finish with P800 Discs.



4

Action: Clean and inspect repair.



5

Action: Further reduce scratch patterns.
Use: If clearcoat needs re-applying then finish with Abralon 1000 77mm, if polishing then complete with Abralon 1000 followed by Abralon 3000.



6

Action: Clean and proceed to Stage 2 Polish.



Mirka 77mm ROS325CV



Mirka 77mm Q.Silver Discs P240-P800



Mirka 77mm Abralon Discs 1000-3000