

ART Process

Post Paint



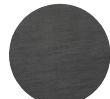
Galaxy 6", Grit 1500



Abralon J3 Grit 3000



Iridium SR 1.25"



Net interface



Yellow Waffle Foam polishing pad



Black Waffle Foam polishing pad



Polarshine® 5 and 20



Clear coat sanding, Step 1

- Use grit 1500 and Net Interface
- Speed 7000 rpm
- Sand the surface structure to required level



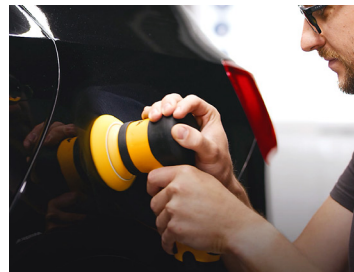
Clear coat sanding, Step 2

- Use Abralon J3 3000 to reduce the scratches from Galaxy 1500
- Speed 7000 rpm



Denibbing / Dust removal

- Use Iridium SR
- Sand with AOS-B or AROS-B



Polishing, Step 1

- Use MPADYF-3.25W and Polarshine 20
- Set the speed on polisher to 1100 rpm



Polishing, Step 2

- Use MPADBF-3.25 and Polarshine 5
- Keep the same speed, 1100 rpm



Mirka® AOS-B 130NV
AOS130-B
1.25", Cordless,
8000 rpm
Orbit 3 mm



Mirka® AROS-B 150NV
AROS150-B
1.25", Cordless,
8000 rpm.
Orbit 5 mm



Mirka® DEROS 650CV
MID65020CAUS
6", orbit 5 mm



Mirka® ARP-B 300NV
ARP300-B
3", Cordless,
Orbit 0 mm

Mirka® AROP-B 312NV
AROP312-B
3", Cordless,
Orbit 12 mm