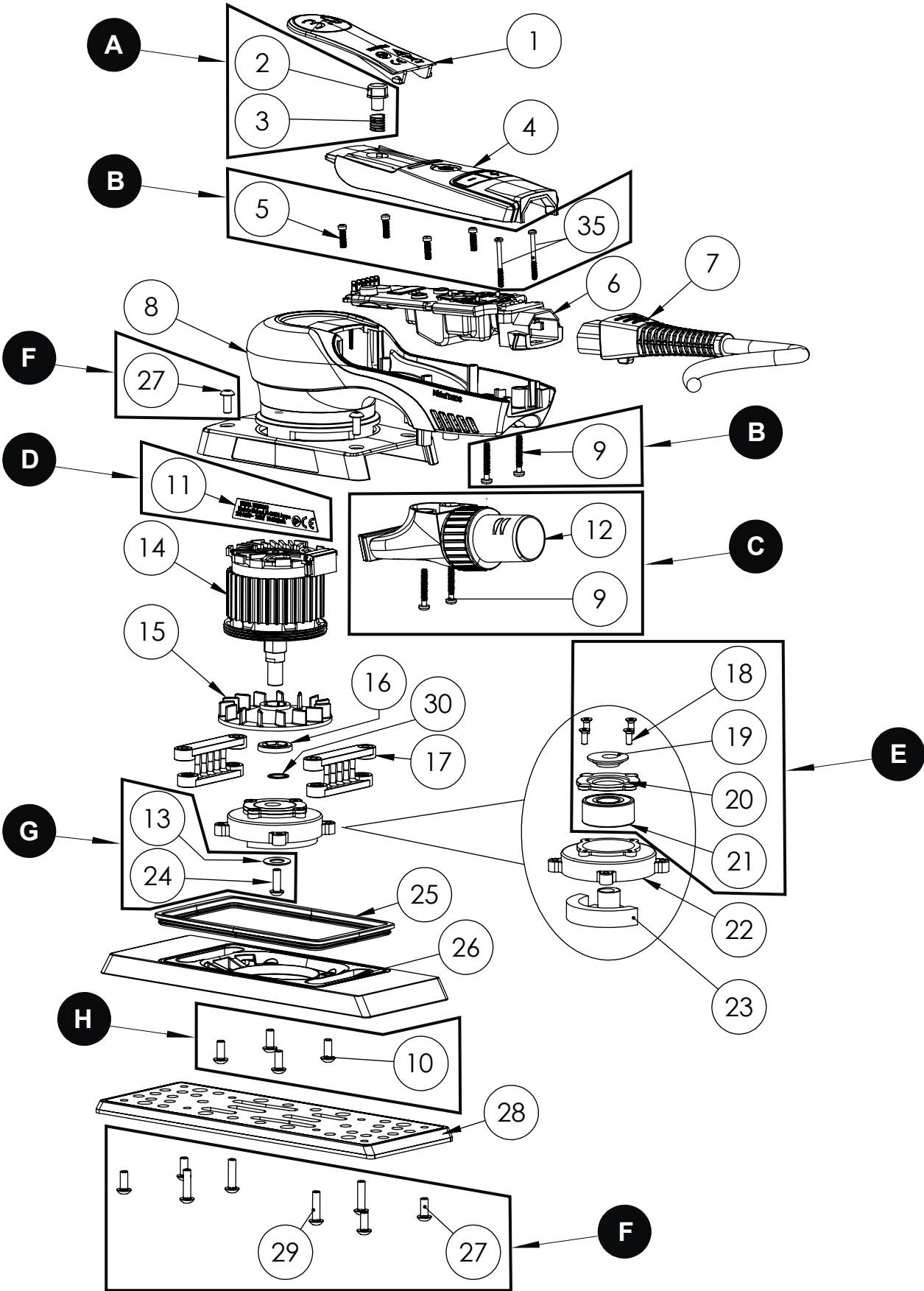


Exploded view of DEOS 70 x 198 mm & 81 x 133 mm (100–120 V)

Updated 13.10.2017



## DEOS Spare part kits (100-120V)

Electrical tool must be serviced by a qualified repair person and in accordance with national requirements.

**Note!** Repairs done by non-authorized repairer will breach the Mirka warranty

Mirka code	Item	Description	Kit	Qty	Tightening torque
<b>MIE6520211</b>		<b>Start Button Kit</b>			
	2	Start Button	A	1	
	3	Start Button Spring		1	
<b>MIE6520511</b>		<b>Screw Kit</b>			
	5	Screws	B	4	0,6 Nm
	9	Screws		2	1,4 Nm
	35	Screws		2	0,6 Nm
<b>MIE3321211</b>		<b>Swivel Exhaust Kit</b>			
	9	Screws	C	2	1,5 Nm
	12	Swivel Exhaust Assembly		1	
<b>MIE3321111US</b>		<b>Type Label Kit 110 V</b>			
	11	Type Label 383	D	10	
	11	Type Label 353		10	
<b>MIE3321811</b>		<b>Bearing Kit</b>			
	18	Screws		4	
	19	Dust Shield	E	1	
	20	Bearing Flange		1	
	21	Ball Bearing		1	
<b>MIE3322711</b>		<b>Pad Screw Kit</b>			
	27	Screws	F	8	
	29	Screws		4	
<b>MIE3322411</b>		<b>Balancing Housing Screw Kit</b>			
	13	Washer	G	1	
	24	Screw		1	
<b>MIE3321011</b>		<b>Backing Plate Screw Kit</b>			
	10	Screws	H	4	

Separate spare parts on next page.

## DEOS Spare parts (100-120V)

Mirka code	Item	Description	Kit	Qty	Tightening torque
MIE3310111	1	<b>Lever 3.0mm</b>		1	
	2	Start Button	A	1	
	3	Spring	A	1	
MIE6510411	4	<b>Cover Plate</b>		1	
	5	Screws	B	4	
MIE6560611	6	<b>Speed Controller *</b>		1	
MIE6517211	7	<b>Mains Cable US 4,3 m, 100-120 V</b>		1	
MIE6517311	7	<b>Mains Cable UK 4,3 m, 100-120 V</b>		1	
MIE3310811	8	<b>Housing</b>		1	
	9	Screws	B, C	4	
	10	Screws	H	4	
	11	Type Label 100-120 V	D	1	
	12	Swivel Exhaust Assembly	C	1	
MIE3361411	14	<b>Motor Assembly 110V*</b>		1	25 Nm
	13	Washer	G	1	
MIE3311511	15	<b>Fan</b>		1	
MIE3311611	16	<b>Pushlock Washer</b>		1	
8991600411	17	<b>Plate Support</b>		2	
	18	Screws	E	4	
	19	Dust Shield	E	1	
	20	Bearing Flange	E	1	
	21	Ball Bearing	E	1	
MIE3312211	22	<b>Bearing Housing</b>		1	
MIE3512311	23	<b>Balancing Weight 81x133 mm</b>		1	
MIE3812311	23	<b>Balancing Weight 70x198 mm</b>		1	
	24	Screw	G	1	
MIE3312511	25	<b>Seal</b>		1	
MIE3512611	26	<b>Backing Plate 81x133mm</b>		1	
MIE3812611	26	<b>Backing Plate 70x198mm</b>		1	
	27	Screws	F	8	
8292353011	28	<b>Backing Pad Net 81x133mm Grip 46H Medium</b>		1	
8292383011	28	<b>Backing Pad Net 70x198mm Grip 48H Medium</b>		1	
	29	Screws	F	4	
MIE3313011	30	<b>Spacer</b>		1	
	35	Screws	B	2	

\* Spare parts only available to authorized repairers.