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## Mirka Scandinavia

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# DISPLAY SOLUTIONS

## Solution Trolley

This trolley is developed to be used as a part in Mirka's solution selling strategy. Solution trolley has room for the Mirka Dust Extractor, abrasives, tools, polishing bottles and accessories. Abrasives can be put on the top level for easy availability. There are also two drawers and a locker for storage of tools and abrasives. There is a handle for a few polishing bottles and a holder for two random orbital sanders and one orbital square sander. The trolley has also a holder with space for three hoses. In addition to this, the package contains assemble instructions, a tool and keys for the locker. The package size is 92x56x54 cm.



## Work Station for DE 1230/1242

The Work Station for Mirka Dust Extractor 1230/1242-series is a compact shelf and hook system. The functional work station has dedicated space for Mirka cases and abrasives, as well as hooks for machines and hose storage. The work station should be fastened to the Dust Extractor with the case fastening accessory for DE 1230/1242, that needs to be ordered separately. Note that pneumatic machines also need the pneumatic box for DE 1230/1242 230V.



# PRODUCTS SYSTEM **GOOD**

Abrasives	Mirkacode
<b>DISCS</b>	
GOLD 150mm Grip 37H P80, 100/pack	236CF09980
GOLD 150mm Grip 37H P120, 100/pack	236CF09912
GOLD 150mm Grip 37H P180, 100/pack	236CF09918
GOLD 150mm Grip 121H P240, 100/pack	236CH09925
GOLD 150mm Grip 121H P320, 100/pack	236CH09932
COARSE CUT 77mm Grip P60, 50/pack	406JT05060
COARSE CUT 77mm Grip P80, 50/pack	406JT05080
COARSE CUT 77mm Grip P120, 50/pack	406JT05012
MIRLON TOTAL 150mm 800, 20/pack	8124102081
Spacer Interface Mirlon 148,5mm, 10/pack	82S4001001
<b>STRIPS</b>	
AUTONET 70x198mm Grip P80, 50/pack	AE15005080
AUTONET 70x198mm Grip P120, 50/pack	AE15005012
AUTONET 70x198mm Grip P180, 50/pack	AE15005018
AUTONET 70x198mm Grip P240, 50/pack	AE15005025
AUTONET 70x198mm Grip P320, 50/pack	AE15005032
AUTONET 70x420mm Grip P120, 50/pack	AE15105012
AUTONET 70x420mm Grip P180, 50/pack	AE15105018
AUTONET 70x420mm Grip P240, 50/pack	AE15105025
MIRLON TOTAL 115x230mm VF 360 Red, 25/pack	8111202537
<b>COARSE SANDING</b>	
Holder 50x6mm	8095000111
Quick rondel 50mm ALOX P36 , 100/pack	8091500136
Quick rondel 50mm ALOX P50 , 100/pack	8091500150
Quick rondel 50mm ALOX P80, 100/pack	8091500180
Quick rondel 50mm ALOX P120, 100/pack	8091500112
Quick rondel 50mm COARSE Brown	8093500111
Quick rondel 50mm MEDIUM Red	8093500121
Cleaning Disc 51mm Red	8091600111
<b>BELTS</b>	
FILE BELT ZIR YPZ1A1 10x330mm P40 T-Joint, 5/pack	5E403T0140
FILE BELT ZIR YPZ1A1 10x330mm P60 T-Joint, 5/pack	5E403T0160
FILE BELT ZIR YPZ1A1 10x330mm P80 T-Joint, 10/pack	5E403T0180
FILE BELT ZIR YPZ1A1 10x330mm P120 T-Joint, 10/pack	5E403T0112





# PRODUCTS SYSTEM **GOOD**

Tools & Accessories	Mirkacode
<b>PNEUMATIC</b>	
Mirka ROS2 610CV 150mm Orbit 10,0	8994610111
Mirka PROS 650CV 150mm Orbit 5,0	8995650111
Mirka OS 383CV 70x198mm Central Vacuum	8991500111
Mirka RPS 300CV 77mm	8992340111
Mirka PBS Belt Sander 10NV 10x330mm	8995103301
Mirka PBS Belt Sander 13NV 13x457mm	8995134571
Hose 27mm x 5,5m with Integrated Pneumatics	8992514511
Hose 27mm x 10m with Integrated Pneumatics	8992514711
<b>ELECTRIC</b>	
Mirka DEROS 350CV 77mm Orbit 5,0	MID3502011
Mirka DEROS 650CV 150mm Orbit 5,0	MID6502022
Mirka DEOS 383CV 70x198mm Orbit 3,0	MID3830201
Hose 27 mm x 4 m + Sleeve + Cable CE 230V	MIE6515511
Hose 27 mm x 6 m + Sleeve + Cable CE 230V	MIE6515711
Hose 27 mm x 10 m + Sleeve + Cable CE 230V	MIE6515611
<b>DISPLAYS</b>	
Solution Trolley	9190129001
Hose Arm for Solution Trolley	9190160011
Hand Towel Rack for Solution Trolley	9190147001
Extension for Solution Trolley, DE 1230	9190144011
Shelf for Solution Trolley	9190149001
Work Station for DE 1230/1242	9190148011
Case Fastening Accessory for DE 1230/1242	8999110411
Hose Hook for Work Station for DE 1230/1242	9190112011
Tool Hook for Work Station for DE 1230/1242	9190111011
Shelf for Work Station for DE 1230/1242	9190149011
<b>DUST EXTRACTOR</b>	
Mirka Dust Extractor 1230 M AFC 230V	8999220111
Pneumatic Box for DE 1230/1242 230V EU	8999101011
Dustbag Fleece for DE 1230/1242, 5/pack	8999100211
Filter for DE 1230/1242	8999100411
Dual Pneumatic Operator Kit (2 hoses)	8992510211
<b>ACCESSORIES</b>	
File Board 70x400mm Grip 53H Rigid Yellow	8391155111
File Board 70x400mm Grip 53H Flexible Yellow	8391150111
Sanding Block 70x198mm Grip 22H Yellow	8391500111
Sanding Block Kit 70x198mm Grip 40H Yellow	8391520111
Adapter for Hand Sanding Blocks 20/28mm	8391111111
Hose 27mm x 4m + Connector	MIN6519411
Hose 20mm x 5m for Hand Sanding Blocks	8391113011
Dry Guide Coat Black 100g	9193500111
Quick Connector Soft, 27mm	MIE6511111

*Electric*



*Pneumatic*



**GOOD**

**BETTER**

**BEST**



# PRODUCTS SYSTEM **BETTER**

Abrasives	Mirkacode
<b>DISCS</b>	
GALAXY 150mm Grip Multifit 80, 100/pack	FY6M109980
GALAXY 150mm Grip Multifit 120, 100/pack	FY6M109912
GALAXY 150mm Grip Multifit 220, 100/pack	FY6M109922
GALAXY 150mm Grip Multifit 320, 100/pack	FY6M109932
GALAXY 77mm Grip Multifit 80, 50/pack	FY6JV05080
GALAXY 77mm Grip Multifit 120, 50/pack	FY6JV05012
GALAXY 77mm Grip Multifit 220, 50/pack	FY6JV05022
MIRLON TOTAL 150mm 800, 20/pack	8124102081
Spacer Interface Mirlon 148,5mm, 10/pack	82S4001001
<b>STRIPS</b>	
GALAXY 70x70 Grip P-RII Multi Perf 120, 146/pack	FY6BJ06212
GALAXY 70x70 Grip P-RII Multi Perf 220, 146/pack	FY6BJ06222
GALAXY 70x70 Grip P-RII Multi Perf 320, 146/pack	FY6BJ06232
MIRLON TOTAL 115x230mm VF 360 Röd, 25/pack	8111202537
<b>COARSE SANDING</b>	
Holder 50x6mm	8095000111
Quick rondel 50mm CER 36	8091530136
Quick rondel 50mm CER 50	8091530150
Quick rondel 50mm CER 80	8091530180
Quick rondel 50mm COARSE Brown	8093500111
Quick rondel 50mm MEDIUM Red	8093500121
Cleaning Disc 51mm Red	8091600111
<b>BELTS</b>	
FILE BELT ZIR YPZ1A1 10x330mm P40 T-Joint, 5/pack	5E403T0140
FILE BELT ZIR YPZ1A1 10x330mm P60 T-Joint, 5/pack	5E403T0160
FILE BELT ZIR YPZ1A1 10x330mm P80 T-Joint, 10/pack	5E403T0180
FILE BELT ZIR YPZ1A1 10x330mm P120 T-Joint, 10/pack	5E403T0112





# PRODUCTS SYSTEM **BETTER**

Tools & Accessories	Mirkacode
<b>PNEUMATIC</b>	
Mirka ROS2 610CV 150mm Orbit 10,0	8994610111
Mirka RPS 300CV 77mm	8992340111
Mirka PBS Belt Sander 10NV 10x330mm	8995103301
Mirka PBS Belt Sander 13NV 13x457mm	8995134571
Hose 27mm x 5,5m with Integrated Pneumatics	8992514511
<b>ELECTRIC</b>	
Mirka DEROS 350CV 77mm Orbit 5,0	MID3502011
Mirka DEROS 650CV 150mm Orbit 5,0	MID6502022
Mirka DEOS 383CV 70x198mm Orbit 3,0	MID3830201
Hose 27 mm x 4 m + Sleeve + Cable CE 230V	MIE6515511
Hose 27 mm x 6 m + Sleeve + Cable CE 230V	MIE6515711
Hose 27 mm x 10 m + Sleeve + Cable CE 230V	MIE6515611
<b>DISPLAYS</b>	
Solution Trolley	9190129001
Hose Arm for Solution Trolley	9190160011
Hand Towel Rack for Solution Trolley	9190147001
Extension for Solution Trolley, DE 1230	9190144011
Shelf for Solution Trolley	9190149001
Work Station for DE 1230/1242	9190148011
Case Fastening Accessory for DE 1230/1242	8999110411
Hose Hook for Work Station for DE 1230/1242	9190112011
Tool Hook for Work Station for DE 1230/1242	9190111011
Shelf for Work Station for DE 1230/1242	9190149011
<b>DUST EXTRACTOR</b>	
Mirka Dust Extractor 1230 M AFC 230V	8999220111
Pneumatic Box for DE 1230/1242 230V EU	8999101011
Dustbag Fleece for DE 1230/1242, 5/pack	8999100211
Filter for DE 1230/1242	8999100411
Dual Pneumatic Operator Kit (2 hoses)	8992510211
<b>ACCESSORIES</b>	
File Board 70x400mm Grip 53H Rigid Yellow	8391155111
File Board 70x400mm Grip 53H Flexible Yellow	8391150111
Sanding Block 70x198mm Grip 22H Yellow	8391500111
Sanding Block Kit 70x198mm Grip 40H Yellow	8391520111
Adapter for Hand Sanding Blocks 20/28mm	8391111111
Hose 27mm x 4m + Connector	MIN6519411
Hose 20mm x 5m for Hand Sanding Blocks	8391113011
Dry Guide Coat Black 100g	9193500111
Quick Connector Soft, 27mm	MIE6511111

*Electric*



*Pneumatic*



GOOD

**BETTER**

BEST



# PRODUCTS SYSTEM **BEST**

Abrasives	Mirkacode
<b>DISCS</b>	
OSP-1, 150mm, 50/pack	OS24105001A
OSP-2, 150mm, 50/pack	OS24105002A
OSP-3, 150mm, 50/pack	OS24105003A
OSP-1, 77mm, 50/pack	OS20305001A
OSP-2, 77mm, 50/pack	OS20305002A
OSP-3, 77mm, 50/pack	OS20305003A
MIRLON TOTAL 150mm 800, 20/pack	8124102081
Spacer Interface Mirlon 148,5mm, 10/pack	82S4001001
<b>STRIPS</b>	
OSP-1, 70x198mm, 50/pack	OS15005001A
OSP-2, 70x198mm, 50/pack	OS15005002A
OSP-3, 70x198mm, 50/pack	OS15005003A
MIRLON TOTAL 115x230mm VF 360 Red, 25/pack	8111202537
<b>COARSE SANDING</b>	
Holder 50x6mm	8095000111
Abranet Max Mini Flap disc 50mm 40	8896200140
Abranet Max Mini Flap disc 50mm 60	8896200160
Abranet Max Mini Flap disc 50mm 80	8896200180
Abranet Max Mini Flap disc 50mm 120	8896200112
Cleaning Disc 51mm Red	8091600111
<b>BELTS</b>	
FILE BELT ZIR YPZ1A1 10x330mm P40 T-Joint, 5/pack	5E403T0140
FILE BELT ZIR YPZ1A1 10x330mm P60 T-Joint, 5/pack	5E403T0160
FILE BELT ZIR YPZ1A1 10x330mm P80 T-Joint, 10/pack	5E403T0180
FILE BELT ZIR YPZ1A1 10x330mm P120 T-Joint, 10/pack	5E403T0112
FILE BELT CER YPC2A1 10x330mm P40 T-Joint, 5/pack	5G403T0140
FILE BELT CER YPC2A1 10x330mm P60 T-Joint, 5/pack	5G403T0160
FILE BELT CER YPC2A1 10x330mm P80 T-Joint, 10/pack	5G403T0180
FILE BELT CER YPC2A1 10x330mm P120 T-Joint, 10/pack	5G403T0112





# PRODUCTS SYSTEM **BEST**

Tools & Accessories	Mirkacode
<b>PNEUMATIC</b>	
Mirka ROS2 610CV 150mm Orbit 10,0	8994610111
Mirka RPS 300CV 77mm	8992340111
Mirka PBS Belt Sander 10NV 10x330mm	8995103301
Mirka PBS Belt Sander 13NV 13x457mm	8995134571
Hose 27mm x 5.5m with Integrated Pneumatics	8992514511
<b>ELECTRIC</b>	
Mirka DEROS 350CV 77mm Orbit 5,0	MID3502011
Mirka DEROS 650CV 150mm Orbit 5,0	MID6502022
Mirka DEOS 383CV 70x198mm Orbit 3,0	MID3830201
Hose 27 mm x 4 m + Sleeve + Cable CE 230V	MIE6515511
Hose 27 mm x 6 m + Sleeve + Cable CE 230V	MIE6515711
Hose 27 mm x 10 m + Sleeve + Cable CE 230V	MIE6515611
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Hose Hook for Work Station for DE 1230/1242	9190112011
Tool Hook for Work Station for DE 1230/1242	9190111011
Shelf for Work Station for DE 1230/1242	9190149011
<b>DUST EXTRACTOR</b>	
Mirka Dust Extractor 1230 M AFC 230V	8999220111
Pneumatic Box for DE 1230/1242 230V EU	8999101011
Dustbag Fleece for DE 1230/1242, 5/pack	8999100211
Filter for DE 1230/1242	8999100411
Dual Pneumatic Operator Kit (2 hoses)	8992510211
<b>ACCESSORIES</b>	
File Board 70x400mm Grip 53H Rigid Yellow	8391155111
File Board 70x400mm Grip 53H Flexible Yellow	8391150111
Sanding Block 70x198mm Grip 22H Yellow	8391500111
Sanding Block Kit 70x198mm Grip 40H Yellow	8391520111
Adapter for Hand Sanding Blocks 20/28mm	8391111111
Hose 27mm x 4m + Connector	MIN6519411
Hose 20mm x 5m for Hand Sanding Blocks	8391113011
Dry Guide Coat Black 100g	9193500111
Quick Connector Soft, 27mm	MIE6511111

*Electric*



*Pneumatic*



GOOD

BETTER

**BEST**



# ABRASIVES



## Alox

Combining durability with flexibility, Alox is well suited for hand sanding. An all-round abrasive with excellent cutting qualities, that gives a high quality surface finish. Suited for metal processing on stainless steel, aluminium, carbon steel etc.

### TECHNICAL SPECIFICATIONS

Grains	Aluminium oxide
Color	Maroon
Backing	Cotton cloth
Bonding	Resin over resin
Grit range	P60-P180, P240, P320, P400
Coating	Closed
Available as:	Rolls

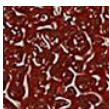


## Autonet

Autonet is specially developed for the automotive refinishing industry. A combination of high performance and a long lifespan makes it a cost-effective solution. Designed for dry sanding, by machine or by hand, the true dust-free sanding characteristics result in a cleaner work environment, as well as a better surface finish.

### TECHNICAL SPECIFICATIONS

Grains	Aluminium oxide
Color	Grey
Backing	PA net / PES net
Bonding	Resin over resin
Grit range	P80, P120-P320, P400-P800
Coating	Closed
Available as:	Discs, strips, sheets, rolls



## Coarse Cut

A specially reinforced backing material and Mirka's Progressive Bond™ dust-binding technology, make Coarse Cut ideal for all kinds of coarse sanding work. Features include flexibility on rounded surfaces, excellent edge wear resistance and minimal clogging.

### TECHNICAL SPECIFICATIONS

Grains	Aluminium oxide
Color	Maroon
Backing	Specially reinforced F-paper
Bonding	Resin over resin/Progressive Bond™
Grit range	P36-P40, P60-P150
Coating	Semi-open
Available as:	Discs, strips, sheets, triangles, rolls



## Gold multihole

Durable, all-round sanding material very well suited for high speed sanding in a multitude of applications. Features semi-open and special stearate coatings designed to prevent clogging and pill forming which helps achieve an optimal sanding result. The multihole pattern delivers superior dust extraction, greater efficiency, quality, and lifetime compared to traditional paper abrasives and other multihole patterns on the market.

### TECHNICAL SPECIFICATIONS

Grains	Aluminium oxide
Color	Gold
Backing	D-paper/C-paper
Bonding	Resin over resin
Grit range	P80-P500
Coating	Semi-open
Available as:	Discs

**NOTE!** Multihole pattern is only available in 150 mm discs. Gold in other hole patterns are available in more dimensions and grits. Visit our webpage for more information.

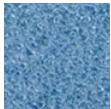


# ABRASIVES



## Galaxy®

The ceramic grains of the Galaxy are engineered not to dull, as once the edge of the abrasive grain breaks off it simply forms new edges, making it possible for the Galaxy to continue cutting. The self-sharpening ceramic grains allow for a combination of long life, fast cut and easy polishability.



## File belt ZIR

File belt ZIR are ideal for stainless metal sanding applications for automotive refinishing and metal processing together with the Mirka® PBS belt sander. The Zirconia grains provides a high removal rate, a good surface finish and the abrasive has a long life time.



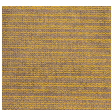
## File belt CER

File belt CER is ideal for tough sanding applications together with the Mirka® PBS belt sander. Especially suited for Automotive refinishing and Metal processing. The Ceramic grains provides a high removal rate at low and medium pressure. Long life time and good surface finish.



## Mirlon Total

Developed using Mirka's innovative Total Coating™ Technology, Mirlon Total is more aggressive than Mirlon and produces a dense scratch pattern and rapid result. Features an open and flexible structure and strengthened fibres which make it strong and longlasting. Suitable for both wet and dry sanding.



## OSP

As the name suggests, the OSP - Optimized Surface Preparation, targets the entire process and this is a decisive factor. As well as maximizing the performance of every individual phase of the process, each step has also been optimized to work perfectly with all the other steps. Mirka's OSP abrasives are clearly marked with numbers, making it easy to know which disc or strip should be used for each step. Number 1 is used for paint removal, number 2 for feather edge, number 3 for preparing the repaired area for primer by reducing scratches and expanding the feather edge, and number 4 for finalising the sanding.

### TECHNICAL SPECIFICATIONS

Grains	Ceramic/Aluminium oxide
Color	Blue
Backing	Polyester film
Bonding	Low VOC resin system
Grit range	40-2000
Coating	Semi-open
Available as:	Discs, sheets

### TECHNICAL SPECIFICATIONS

Grains	Zirconia
Color	Blue
Backing	YY Polyester cloth
Bonding	Resin over resin
Grit range	P24-P80, P120
Coating	Top Size & Closed
Available as:	Belts

### TECHNICAL SPECIFICATIONS

Grains	Ceramic
Color	Red
Backing	Y Polyester
Bonding	Resin over resin
Grit range	P36-P120
Coating	Top Size & Medium-closed
Available as:	Belts

### TECHNICAL SPECIFICATIONS

Grains	Aluminium oxide (VF)/Silicon carbide (XF, UF, MF)
Color	Red (VF), Black (XF), Grey (UF), Beige (MF)
Backing	Non-woven
Bonding	Resin
Grit range	360 (very fine), 800 (xtra fine), 1500 (ultra fine), 2500 (micro fine)
Coating	Three-dimensional Total Coating™
Available as:	Strips, discs, rolls



## Mirka® DEROS & DEOS

**Mirka® DEROS** has a soft start function, a built in electronic motor brake and a smooth, easy to operate lever to control motor speed. Thanks to its high efficiency brushless motor, this electric sander also has plenty of power to get the job done quickly. Its performance is comparable to a conventional 500 W electric machine and that ensures it maintains a constant speed even under heavy load. The unique symmetrical design makes it just as comfortable whether it's being used in the left hand or the right hand and the longer body provides the option of a two-hand grip.

### Key features

- Lightweight – 1 kg
- Powerful: constant speed even under heavy load
- Smart features such as vibration measurement
- Low vibration level
- Compact and low profile gives full control
- Ergonomic design – comfortable to use for long periods



**Mirka® DEOS**, the electric orbital sander, integrates all the innovative features that have made Mirka® DEROS so popular. At only 10 cm high, the tool's compact and very low profile gives a high manoeuvrability and helps deliver a precise and efficient sanding performance. Also for Mirka DEOS top priority has been placed on its excellent ergonomic design to ensure that the sander can be used comfortably for long periods without fatigue.

This direct orbital sander is together with Mirka DEROS the smartest tool on the market; they features an integrated vibration sensor and Bluetooth low energy technology. The vibration sensor makes it possible to view the current vibration level through the myMirka app. An in-app purchase allows the follow-up of the daily vibration exposure.

Technical data	DEROS 350CV	DEROS 650CV	DEOS 383CV
Weight	800 g	1000 g	1000 g
Power	250 W	350 W	250 W
Input voltage	220–240 VAC	220–240 VAC	220–240 VAC
Height	95 mm	95 mm	101 mm
Speed (rpm)	4,000–10,000	4,000–10,000	5,000–10,000
Noise level	67 dB (A)	71 dB (A)	71 dB (A)
Vibration level (m/s <sup>2</sup> )	2.6	3.4	2.6
Orbit	5.0 mm	5.0 mm	3.0 mm
Backing pad size	77 mm	150 mm	70x198 mm
Packaging	Cardboard box	Cardboard box	Cardboard box
Mirkacode	MID3502011	MID6502022	MID3830201

Connect the sanding machine to an industrial dust extractor and you sand practically dust-free.



# PNEUMATIC » SANDERS

## Mirka® ROS2 610CV

Mirka® ROS2 610CV is a feature-packed 150 mm pneumatic two-handed sander. The machine combines heavy duty performance and durability with low profile, light weight, ergonomic styling which makes it easy to handle and results in excellent stability during operation. The optional side handle (included in the kit) provides an extra gripping point to further increase control and reduce effort. This is an excellent machine for fast cutting in more demanding sanding operations.



## Mirka® PROS 650CV

The pneumatic random orbital sander Mirka® PROS 650CV (Central Vacuum) is developed in-house by the Mirka's industry-leading design team. It is an efficient and effective sanding tool that perfectly suits professional operators. It has a 5 millimetre orbit and is specially developed for maximum dust extraction even at low suction power.



## Mirka® RPS 300CV

The light and ergonomic rotary polisher and sander enables efficient dust-free sanding of small areas. Mirka® RPS 300CV can be used for a variety of applications: for paint removal and panel beating as these areas are often small and hard-to-reach. Thanks to the rotary movement the tool provides the efficiency needed for working on glass surfaces. The tool can also be used for solid surface applications and is excellent for sanding of round shapes, such as sinks.



## Mirka® OS 383CV

Mirka® OS 383CV (Central Vacuum) is recommended for various applications, such as wood and body filler as well as primer and lacquer sanding. This orbital sander with the dimension of 70 x 198 mm is recommended to use on small and medium size areas. The 3.0 mm orbit guarantees a good surface finish.



## Mirka® PBS 10/13NV

The Mirka® Pneumatic Belt Sanders are ergonomically and cleverly designed sanders for narrow belts. Thanks to the user friendly design, easy adjustment and low vibration levels, it is the optimal tool for cleaning up welding seams in vehicle or marine manufacturing and body repair and for removing rust and paint in body shop work and collision repair.



Technical data	ROS2 610CV	PROS 650CV	RPS 300CV	OS 383CV	PBS 10NV	PBS 13NV
Weight	1300 g	930 g	630 g	960 g	810 g	920 g
Power	343 W	270 W	209 W	179 W	418 W	522 W
Work pressure (bar)	6.2	6.2	6.2	6.2	-	-
Air consumption (l/min)	594	485	481	453	610	800
Speed (rpm)	12,000	12,000	3000	10,000	17,000	20,000
Noise level	81 dB (A)	75 dB (A)	78 dB (A)	75 dB (A)	94.8 dB (A)	96.7 dB (A)
Vibration level (m/s <sup>2</sup> )	3.4	3.2	2.86	3.3	1.88	1.04
Orbit	10 mm	5 mm	0 mm	3 mm	-	-
Backing pad/belt size	150 mm	150 mm	77 mm	70x198 mm	10x12x330 mm	10x12x457 mm
Packaging	Cardboard box	Cardboard box	Cardboard box	Cardboard box	Cardboard box	Cardboard box



# DUST EXTRACTOR

## Mirka® Dust Extractor 1230 M AFC 230V

This professional M-class dust extractor has a high performance motor and turbine, which creates 250 mbar vacuum and 4 500 l/min air flow. The AutoStart function increases the lifetime of the motor and reduces noise. Flat top with space for storage and large wheels for better maneuverability. Auto-filter cleaning for convenience and consistent performance, as well as an air-flow sensor which indicates when air flow falls below optimal. Hose and cable storage for more comfortable transportation. A fleece dust bag is also included. Mirka antistatic hose recommended (not included).

Technical data	DE 1230 M AFC 230V
Power	1200 W
Voltage main supply (VAC)	220-240
Weight	14.5 kg
Volume flow air (l/min)	4500
Noise level	60 dB (A)
Main frequency (Hz)	50/60
Vacuum (mbar)	250
Tank volume (L)	30
Dimensions (L x W x H) mm	565 x 385 x 565



### Pneumatic Box for DE 1230/1242 230V

Pneumatic box for 1230 model Dust Extractors. The box is needed for pneumatic machines.



## HAND SANDING BLOCKS

### Mirka® File Board 70x400mm Grip 53H Rigid Yellow

The low profile and the durable construction give a very good control over the sanding process. The handle enables a flexible and ergonomic grip. The performance is excellent in combination with Mirka® Net stripes.



### Mirka® File board 70x400mm Grip 53H Flexible

The flexible board is adjustable for any concave or convex shapes. It has yellow dot marks that indicate the straight shape and red dot marks indicating the maximum shape. The handle enables a flexible and ergonomic grip. The low profile and the durable construction give a very good control over the sanding process.



### Mirka® Sanding Block 70x198mm Grip 22H

This hand sanding block has an ergonomic shape with low profile. The hand sanding block has an optimized hardness of the backing material. The hand block is designed for general purposes and it is well suited for the needs of body shops.



### Mirka® Sanding Block Kit 70x198mm Grip 40H

A multipurpose tool conceived for sanding on concave, convex and flat shaped surfaces thanks to special plates attached to a hand block body. The replacement of the different plates is quick and easy. This kit contains a hand block body 70x198 mm, a hose adapter Ø 20/28 mm outer diameter and 4 changeable plates (Convex with R = 160mm, Concave with R = 52mm, Concave with R = 100mm and Flat).





# ACCESSORIES » DISPLAYS

## Mirka® Solution Trolley

### Hose Arm for Solution Trolley

This hose arm can be assembled onto the Solution Trolley and enables more convenient working. By using the hose arm the operator ensures that the hose comes from above and reduces the risk of the hose harming the workpiece.



### Hand Towel Rack for Solution Trolley

Hand Towel rack for Solution Trolley.



### Extension for Solution Trolley, DE 1230

Extension shaft for Solutions Trolley. Put this shaft on the Solution trolley to fit Dust Extractor 1230.



### Shelf for Solution Trolley

Shelf for Solution Trolley.



## Mirka® Work Station

### Case Fastening Accessory for DE 1230/1242

This fastening allows Mirka Work Station to be stored conveniently on top of any 1230/1242 range Dust Extractor.



### Hose Hook for Work Station for DE 1230/1242

Hose Hook for Work Station for DE 1230/1242. The hook is screwed onto the side of the Work Station.



### Shelf for Work Station for DE 1230/1242

The shelf for the Work Station for Mirka Dust Extractor 1230/1242 -series is ideal for storage of 4 x 150 mm disc boxes.



### Tool Hook for Work Station for DE 1230/1242

Tool hook for Mirka® OS, Mirka® CEROS, Mirka® DEROS 125 mm, 150 mm and Mirka® DEOS. Suitable for Work Station for DE 1230/1242. Is to be screwed onto the side of the work station.





**MIRKA**

Dedicated to the finish.