

**MIRKA**

# MIRKA GOLDEN FINISH SYSTEM

The Golden Finish System - fast and simple post paint solution: **1-2-GO!**



## OUR PROCESS

Mirka's Golden Finish process offers an innovative approach and solution to traditional post-paint repair. With this easy 1-2 step process, maintaining consistency, with a simple and effective solution means more post-paint repairs completed in a shorter amount of time.

## WHY IMPLEMENT THE GOLDEN FINISH PROCESS?

- Improved consistency and less re-work
- Less time required for the repair area
- Systematic approach with numeric codes
- Two step sanding system
- Two step polishing system
- Standardized post-paint / polishing process
- Polishing pads are gentle to complex surfaces
- Ideal for both small and large repairs

## GOLDEN FINISH



OS-241-GF1  
6" Film Disc



OS-241-GF2  
6" Foam Disc



MPADLWY-6  
Yellow Lambswool Pad



PC20-1L  
Polarshine® 20



MPADBF-6W  
Black Foam Pad



FC5-1L  
Polarshine® 5



M-9915G  
Microfiber Cloth

## MIRKA SANDERS



Electric  
6" Mirka® DEROS 650CV  
Part Number: MID65020CAUS



Pneumatic  
6" Mirka® PROS 650CV  
Part Number: MRP-650CV

# GOLDEN FINISH SOP

## SANDING

### STEP 1



**Golden Finish Sanding Step 1:** for leveling surfaces  
OS-241-GF1 (6" Film product)

Sand with Golden Finish Step 1 disc (dry) using moderate speed.

The clear should "powder" when sanding. If you can not produce dust, then it is not dry enough to sand. Sanding too early risks producing "pills" which will damage the surface.

Golden Finish Step 1 was designed to remove runs, dust nibs, excess orange peel or other surface defects in painted surfaces or gelcoat prior to polishing.

### STEP 2



**Golden Finish Sanding Step 2:** for conditioning of scratches  
OS-241-GF2 (6" Foam product)

Refine scratches uses Golden Finish Step 2 disc (wet) with a 50% overlap pattern.

Spray the disc and surface with clean water. If too much is used, it will be evident by water "slinging" from the disc, and the abrasive will float over the surface with reduced cutting action.

To prevent water from entering tool, do not use vacuum system when wet sanding.

## POLISHING

### STEP 1



**Golden Finish Polishing Step 1:**

MPADLWY-6 (Yellow Lambswool Polishing Pad) + PC20-1L (Polarshine® 20)

Polish using PC20 with a yellow lambswool pad (MPADLWY-6).

Use a slow speed (1,500 RPM) to prevent "burning" the finish.

Wipe away any polishing residue using a clean microfiber cloth.

### STEP 2



**Golden Finish Polishing Step 2:**

MPADBF-6W (Black Foam Polishing Pad) + FC5-1L (Polarshine® 5)

Polish using FC5 with a black foam pad (MPADBF-6W).

Use a speed of 1,500 RPM to prevent "burning" the finish.

Wipe away any polishing residue using a clean microfiber cloth.

### FINISH



**Soft micro fiber cloth M-9915G**

Wipe away any polishing residue using a clean microfiber cloth.

**MIRKA**

**Mirka USA**

2375 Edison Blvd.  
Twinsburg, Ohio 44087  
USA  
Tel. +1 330 963 6421  
Fax +1 330 963 6427  
[www.mirka.com](http://www.mirka.com)  
[sales.us@mirka.com](mailto:sales.us@mirka.com)

